

Date: Thursday, 6/15/2006 1:41:09 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LUG	
Job Number	: 27553				
Estimate Number	: 11886				
P.O. Number	: N/A		Part Number	: D22531	
This Issue	: 6/15/2006 S.O. No. : N/A		Drawing Number	: D2253 REV C	
Prsh Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: C	
Previous Run	: N/A		Material	:	
Written By			Due Date	: 6/30/2006 Qty: <i>20</i>	
Checked & Approved By			Um:	Each	
Comment	: Est. C 09.10.29 Updated for laser cutting		EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING Comment: PURCHASING Issue P/O: _____ Laser Cut per Dwg D2255 Material release note required Batch: <i>M 6789</i> <i>06/06/21</i> <i>06/06/16</i>
2.0	D22531F	<i>unter get</i> <i>Lug</i> <i>Day Rev: C Prog: C</i> <i>06/06/21</i> <i>06/06/21</i> <i>(20)</i> Comment: Qty: 1.0000 Each(s)/Unit Total 6.0000 Each(s) Lug
3.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>QC2</i> Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <i>06/06/21</i> <i>(20)</i>
4.0	QCC	DIMENSIONAL CHECK <i>QC8</i> Comment: DIMENSIONAL CHECK <i>06/06/21</i> <i>(20)</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Tumble & Deburr any rough edges after tumbling <i>N.F. 06.06.22</i> <i>(20)</i> <i>D N/A</i> <i>SB 06/06/22</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/06/16

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____ 

Date:
User:

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Drawing Name: LUG

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



28

Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06/06/26

Job Completion



U 06/06/26

DAVID is stone

C 4/6/23 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

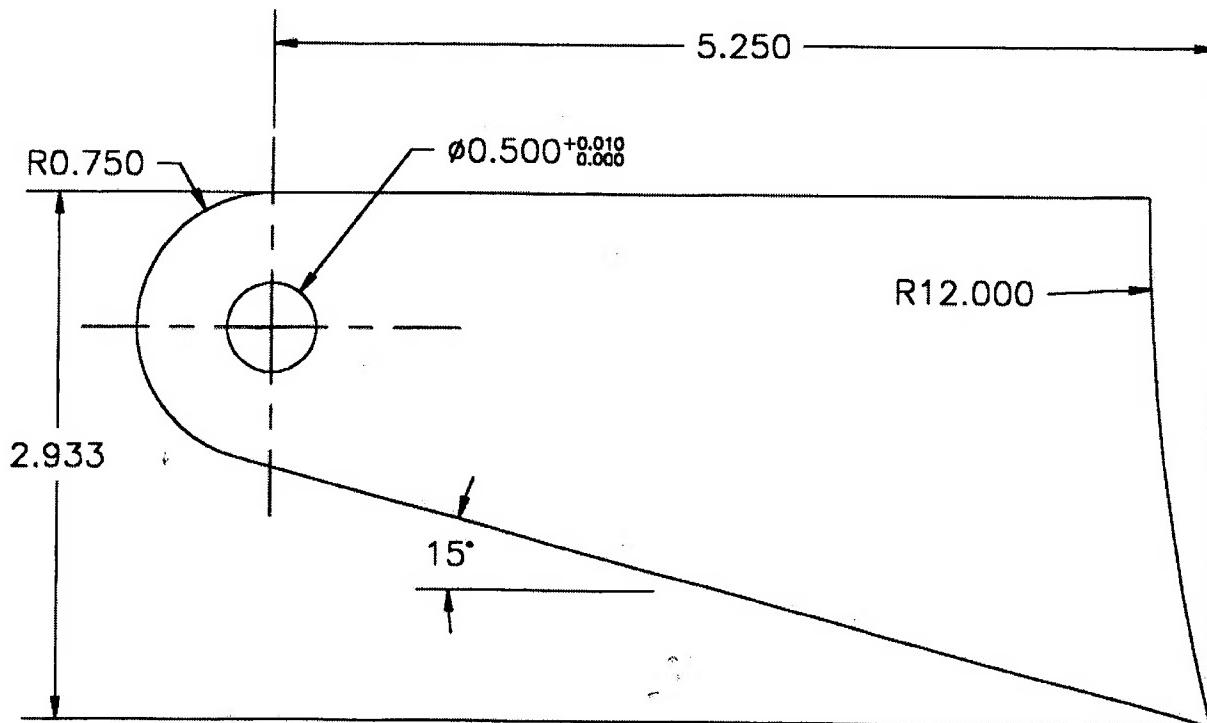
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
C. Meeker		REV. C
CHECKED	D2253	SHEET 1 OF 1
<i>BW</i>		
DATE	TITLE	SCALE
Jun. 14, 1994	LUG ASSEMBLY	1:1
C	95.12.22	REMOVED BUSHING

RELEASED
49.10.12 KED2253-1 M/F 1/8 THICK
304/316 SSSHOP COPY
RETURN TO
ENGINEERING

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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *27553*

DART AEROSPACE LTD	Work Order:	27553
Description:	Part Number:	D2253-1
Inspection Dwg: , Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by: M. M.
Date: 05.06.21

Audited by:	J
Date:	06-06-21

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	